## **CLAIMS**

What is claimed is:

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- 1 1. A stage device, comprising:
- 2 a movable stage which has a first portion to support an 3 object and a second portion;
- a drive mechanism which drives said movable stage in at least a first direction, at least part of the drive mechanism being coupled to said second portion;
- a first position detector which <u>optically</u> detects the position
  of said first portion in a predetermined <u>first measurement</u>
  direction, <u>said first position detector being optically connected to</u>
  said first portion; and
- a second position detector which <u>optically</u> detects the position of said second portion in said predetermined <u>first</u>

  <u>measurement</u> direction, <u>said second position detector being</u>

  optically connected to said second portion.
  - 1 2. The stage according to claim 1, further comprising:
- a stage controller which controls said drive mechanism
  based on a detection result obtained by said first position detector
  and said second position detector.
- The stage device according to claim 1, wherein said first
   portion and said second portion are integrally formed.
- The stage device according to claim 1, wherein said drive
   mechanism comprises a linear motor.
- An exposure apparatus which transfers a pattern of a mask
   onto an object, comprising:
- an object stage which has a first portion to support said object and a second portion;

- a drive mechanism which drives said object stage in at least a first direction, at least part of the drive mechanism being coupled the second portion;
- a first position detector which <u>optically</u> detects the position
  of said first portion in a predetermined <u>first measurement</u>
  direction, <u>said first portion detector being optically connected to</u>
  said first portion; and
- a second position detector which <u>optically</u> detects the position of said second portion in said predetermined <del>first</del> measurement direction, said second position detector being optically connected to said second portion.
- 1 6. The exposure apparatus according to claim 5, further2 comprising:
- a stage controller which controls the drive based on a detection result obtained by said first position detector and said second position detector.
- The exposure apparatus according to claim 5, wherein the exposure apparatus is a scanning type exposure apparatus which transfers said pattern while causing said mask and said object to move simultaneously.
- The exposure apparatus according to claim 6, further comprising a projection system which projects said pattern onto said object, said projection system disposed between said mask and said object.
- 1 9. The exposure apparatus according to claim 8, further comprising a second drive mechanism which drives said object along an axis direction of said projection system.

- 1 10. The exposure apparatus according to claim 1, further
- 2 comprising a second drive mechanism which drives said
- 3 object in a direction different from said first direction.
- 1 11. An exposure device which exposes a pattern of a mask
- 2 onto a substrate, comprising:
- 3 a mask stage which positions said mask;
- 4 a substrate stage which positions said substrate;
- a position detecting device which detects the position of at
- 6 least one of said mask stage and said substrate stage, said
- 7 position detecting device having a moving mirror fixed to at least
- 8 one of said mask stage and said substrate stage, and a fixed
- 9 mirror fixed to a reference unit;
- a correction device which corrects for differences in said
- 11 detected position which result from vibration of said fixed mirror;
- 12 and
- a control device which controls the position of said mask
- and substrate stages in at least one direction based on an output
- 15 from said correction device.
- 1 12. The exposure device according to claim 11, further
- 2 comprising a projection optical system disposed between said
- 3 mask and said substrate, said fixed mirror being disposed in said
- 4 projection optical system, an image of said pattern being projected
- 5 onto said substrate by said projection optical system.
- 1 13. The exposure device according to claim 11, wherein said
- 2 position detection device detects the position of at least one of
- 3 said mask stage and said substrate stage based on light reflected
- 4 by a fixed mirror arranged in a reference unit, and light which is
- 5 reflected by a moving mirror disposed in at least one of said mask
- 6 stage and said substrate stage, said position detection device

- 7 including a correction device which corrects for an error which
- 8 originates from vibration of said fixed mirror, and a control device
- 9 which controls said mask and substrate stages based on an
- 10 output from said correction device.
  - 1 14. The exposure device according to claim 13, wherein said
  - 2 correction device is a low pass filter.
  - 1 15. The exposure device according to claim 13, wherein said
  - 2 correction device is one which corrects for said error based on
- 3 stage instruction signals which dictate movement of said mask
- 4 and substrate stages.
- 1 16. A method of manufacturing an exposure device, comprising
- 2 the steps of:
- 3 providing a stage device having a first stage which movably
- 4 supports an object;
- 5 providing a drive mechanism which drives said first stage in
- 6 at least a first direction, said first stage having a first portion
- 7 coupled to said drive mechanism and a second portion for
- 8 supporting said object, said first stage device configured with a
- 9 first position measuring device which measures the position of
- 10 said first portion in a predetermined measurement direction;
- 11 providing a first stage control system which controls said
- 12 drive mechanism to control the position of said object in said at
- 13 least a first direction based on a measurement result obtained by
- 14 said first position measuring device; and
- assembling said stage device, said drive mechanism, and
- 16 said first stage control system to produce a corresponding
- 17 exposure device.